

PART NO. 65050

SLP Performance
Drive-Shaft Loop/Cross Brace
1993-2002 F Body

PACKING LIST

<u>Item #</u>	<u>Check</u>	<u>Quantity</u>	<u>Part Number</u>	<u>Description</u>
1	<input type="checkbox"/>	1	65050	Performance Drive-Shaft Loop/ Cross Brace
2	<input type="checkbox"/>	1	*****	Installation Instructions

Warning: SLP recommends allowing the vehicle to cool (not running) for five hours before beginning the installation. Exhaust and other components can be extremely HOT and could cause severe burns if it is not allowed to cool. Refer to GM service manuals for further pictures or specifications.

INSTALLATION INSTRUCTIONS

1. Vehicle must be raised to allow sufficient working space underneath. SLP recommends using a vehicle lift for this installation.
2. Remove the four bolts holding the floor panel reinforcement cross member to the vehicle.
3. Mark position of drive-shaft assembly relative to pinion yoke using a marker or white out. Remove the four bolts and two retainers at the pinion yoke. Tape universal joint bearing caps together to prevent dropping and losing needle roller bearings.
4. With the assistance of a helper slowly lower the back of the drive-shaft enough to slide on the drive-shaft loop. Be careful not to allow the drive-shaft to slide out of the back of the transmission.
5. Using the four bolts taken from the floor panel reinforcement cross member bolt the new SLP Drive Shaft Loop/Cross brace to the same mounts. Tighten the four bolts to 27 Nm (20 ft lbs).
6. Install the drive-shaft. Be sure to align the marks made on the drive-shaft and the pinion yoke. Install the rear universal joint to the pinion gear yoke. Ensure that the bearing caps are properly seated. Install the drive-shaft retainers. Tighten the four bolts evenly to 22Nm (16 ft lbs).
7. Lower the vehicle.